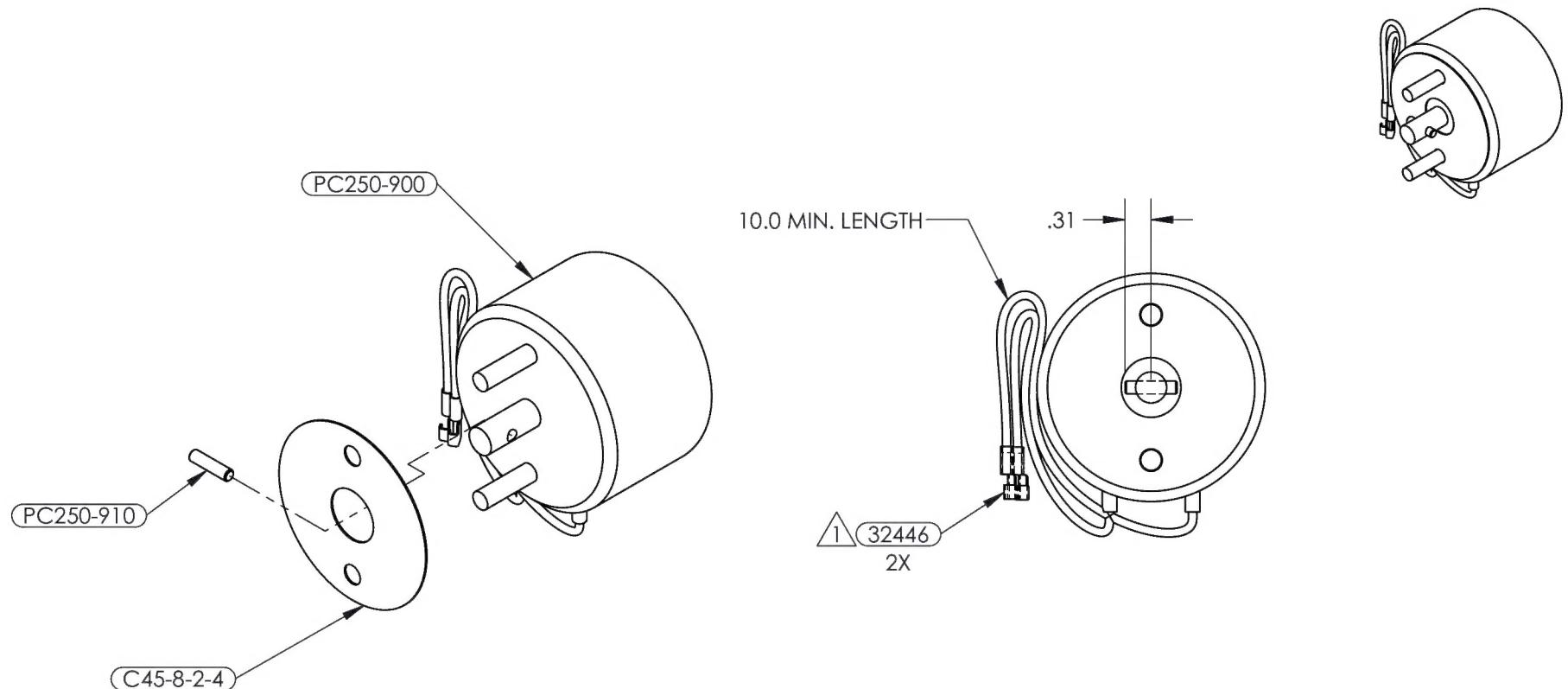


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REVISIONS					
REV	ECR	DESCRIPTION		DATE	INITIAL
		AS DRAWN BY APICAL		6/28/2013	CFS
1	14-0093	CH'D TITLEBLOCK WAS RED BARN IS DART. ADDED SPACER C45-8-2-4 & 2 CONNECTORS 32446. ADDED CONNECTORS SUPPLIED LOOSE & 10.0 MIN LENGTH NOTES. PC250-900 ADDED ENGRAVE BATCH NUMBER NOTE.		7/29/2014	JAG RW



NOTE:

CONNECTORS SUPPLIED LOOSE.



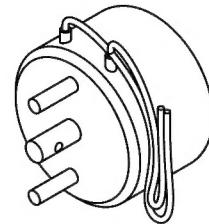
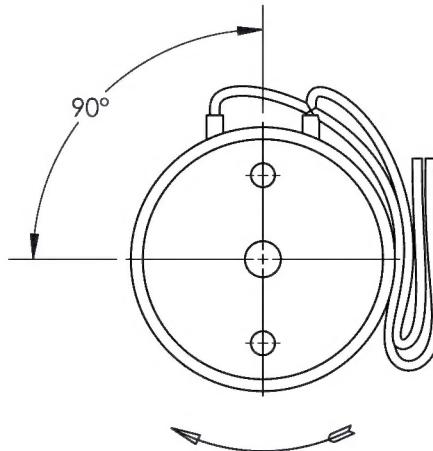
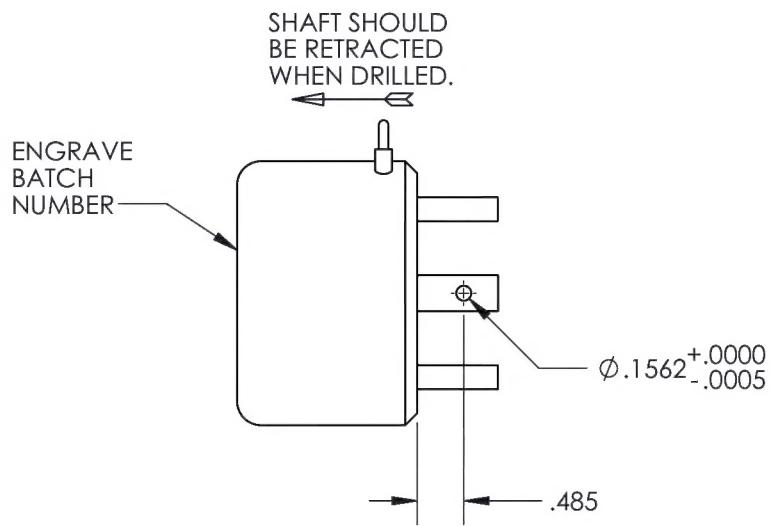
TITLE
SOLENOID ASSEMBLY

DWG NO.	REV
PC250-900A	1
MAT'L	DRAWN BY:
APICAL	D Weil
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	HEAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 5/17/1997
	SHEET 1 OF 2

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			PC250-900	1	SOLENOID		TESTCO H-2553-020 (MODIFIED)	2
		B/O	PC250-910	1	SHAFT PIN	S.S.	Ø5/32 X 5/8 MCMASTER-CARR #98380A485	1
			C45-8-2-4	1	SPACER		SEE DWG. C45-8-2	1
		B/O	32446	2	22-16 AWG KNIFE CONNECTOR		ALLIED ELECTRONICS 32446	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0093	PC250-900 ADDED ENGRAVE BATCH NUMBER NOTE.	11/4/2014	JAG	



NOTE:
ROTATE SHAFT CLOCKWISE (FACING SHAFT)
TO END OF STROKE THEN DRILL.

(PC250-900)

SOLENOID

DART AEROSPACE	
TITLE	
DWG NO. PC250-900A REV 1	
MAT'L	DRAWN BY: CANAM
APPROVED D Weil	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
SCALE 1:2	DATE 5/15/1997
SHEET 2 OF 2	